

SPECIFICATIONS	T40-14	42-14	56-14	PRO-56	66-24
Throat Depth	5 1/4"	6"	6"	6"	9"
Punch	1" hole in 1/2" 1 3/8" hole in 3/8"	1 1/16" hole in 1/2" 1 3/8" hole in 3/8"	1 1/4" hole in 1/2" 1 3/16" hole in 3/4"	1 1/4" hole in 1/2" 13/16" hole in 3/4"	1 5/8" hole in 1/2" 2 1/4" hole in 3/8"
Bar Shear	3/8" x 14" 1/2" x 10" 5/8" x 6"	3/8" x 14" 1/2" x 10" 5/8" x 6"	3/8" x 14" 1/2" x 10" 5/8" x 8" 3/4" x 6"	3/8" x 14" 1/2" x 10" 5/8" x 8" 3/4" x 6"	1/4" x 24" 3/8" x 22" 1/2" x 16" 3/4" x 10" 1" x 6"
Angle Shear 90° – Slug Type – Server Cut	3" x 3" x 3/8" 3" x 3" x 1/4"	3" x 3" x 3/8" 3" x 3" x 1/4"	3" x 3" x 3/8" 4" x 4" x 3/8"	3" x 3" x 3/8" 4" x 4" x 3/8"	6" x 6" x 3/8" 5" x 5" x 1/2" 4" x 4" x 3/8"
Miter Angle 45° – Bar Shear – Slug Type	3" x 3" x 3/8" 2" x 2" x 5/16"	3" x 3" x 3/8" 2" x 2" x 5/16"	3" x 3" x 3/8" 2" x 2" x 5/16"	3" x 3" x 3/8" 2" x 2" x 5/16"	4" x 4" x 1/2" 4" x 4" x 3/8"
Channel Shear	1" & 2" combined 3" standard	2" or 3" standard	2" & 3" combined 4" standard	2" & 3" combined 4" standard	2" & 3" combined 4" or 5" standard
Rod Shear – Round (max) – Square (max)	3/4" 3/4"	3/4" 3/4"	1 1/16" 1 1/16"	1 1/16" 1 1/16"	1 1/4" 1 1/4"
Coper Notcher 90°	For 3" x 3" x 1/4" angle	For 3' x 3" x 1/4" angle	For 3" x 3" x 1/4" angle	For 3" x 3" x 1/4" angle	For 4" x 4" x 3/8" angle
Square Notcher	1 3/4" x 2" x 1/4"	1 3/4" x 2" x 1/4"	1 3/4" x 2" x 1/4"	1 3/4" x 2" x 1/4"	3" x 3" x 3/8"
Notching Station Square Notcher	—	—	—	2" x 3" x 3/8"	—
Pipe Notcher Sched 40 or 80	1/2", 3/4", 1", 1 1/4", 1 1/2"	1/2", 3/4", 1", 1 1/4", 1 1/2"	1/2", 3/4", 1", 1 1/4", 1 1/2", 2"	1/2", 3/4", 1", 1 1/4", 1 1/2", 2"	1/2", 3/4", 1", 1 1/4", 1 1/2", 2"
Brake	6" or 9" x 1/4"	6" or 9" x 1/4"	6" or 9" x 1/4"	6" or 9" x 1/4"	6", 9", 14", 18" or 24"
Strokes per minute – light material – at max capacity	50 7	50 7	50 7	50 7	50 9
Hydraulics	1,000 psi	1,000 psi	1,200 psi	1,200 psi	2,000 psi
Oil Capacity	15 quarts	15 quarts	20 quarts	20 quarts	16 gallons
Motor – Standard – Optional	3 HP, 3 phase 3 HP, 1 phase	3 HP, 3 phase 3 HP, 1 phase	5 HP, 3 phase 5 HP, 1 phase	5 HP, 3 phase 5 HP, 1 phase	7 1/2 HP, 3 phase 7 1/2 HP, 1 phase
Dimensions – Width – Length – Height – Bar shear work ht. – Punch table top ht. – Cavity table top ht. – Notcher station working ht.	32" 46" 63 1/2" 30" 38 3/16" 37 1/4" —	28" 34" 60" 29" 38 1/4" 37 1/4" 22" (N42-14 only)	27 1/4" 33" 57" 29" 38 1/4" 37 1/4" —	27 1/4" 33" 57" 29" 38 1/4" 37 1/4" 26"	37" 46" 70" 29" 29" 39 1/4" 41"
Weight (net)	1,710 lbs	1,300 lbs (N42-14) 1,240 lbs (42-14) 1,205 lbs (42-14SLS)	1,330 lbs	1,720 lbs	2,840 lbs

– Specifications rated on mild steel, 65,000 PSI (448.1 MPa) tensile.

– All specifications are subject to change without notice.